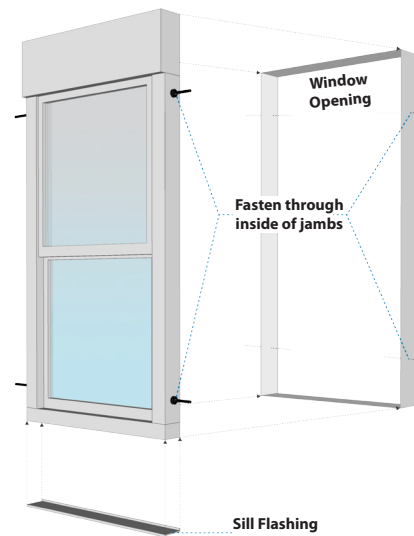


# INSTALLATION INSTRUCTIONS

## SUI100 - AUTOMATIC VERTICAL LIFT WINDOW

1. Remove red shipping screws from side jambs and discard.
2. Remove the hood cover.
3. Run electrical wire through the hole in the top of the window.
4. Lift window into opening and shim window to make sure it is level, plumb and square. You may install an aluminum sill flashing at the bottom of the window. (Optional - not included)
5. Remove jamb caps.
6. Drill hole through jambs to secure window to the wall. Do not drill or secure screws near counterweights as they may interfere with the operation of the window.
7. Secure with the four 2-1/2", #12 screws.
8. Replace jamb caps. Jamb cap screws must be left accessible for future serving - DO NOT COVER.
9. Connect the live (black wire), neutral (white wire) and grounding cable. Replace the hood cover.
10. Caulk interior and exterior edges with a quality dymonic or silicone.
11. Test the window operation and make adjustments to operation if necessary.



### INTERIOR VIEW

